TECHNICAL DATA SHEET





PRODUCT DESCRIPTION

SABRE SEAL MS is a durable elastic hybrid sealant for use in high movement joints (+/-25%) in building construction and manufacturing industries.

For use as a flexible adhesive/sealant on concrete construction joints, ACM cladding/façades, joinery, HVAC, cool stores, marine, roofing, spouting and insulation.

Specially formulated for high UV resistance and long term performance on porous and non-porous substrates.

BENEFITS

- \times Permanently flexible (+/- 25%)
- ★ BRANZ Appraisal No. 892 [2015]
- X Meets ISO11600 Group F, Class 25LM requirements
- X High UV stability for extreme ultra violet exposure
- X Non-hazardous contains no solvents, isocyanates,
- X Easy tooling and extrudability in low temperatures
- X Non-slump formulation for vertical joins
- ✗ Paintable and no priming required on most substrates − see painting section on page 2
- X Neutral cure safe for use on sensitive substrates
- ✗ Resistant to chemicals and petrol (10% di− lute acids/akalis, most solvents)

SYDNEY 100 Silverwater Road, Silverwater, NSW (©) (02) 9098 8244 MELBOURNE (C) (03) 8657 5507 C) sales@maxilam.com.au (C) www.maxilam.com NZ 35-39 Tiro Tiro Road, Levin, 5510 ⓑ (06)366 0007 善 (06) 368 0766 ⓒ sales@maxilam.co.nz ⊗ www.maxilam.com

Sabre_{Seal}

TECHNICAL CHARACTERISTICS

Skin time @ 23°C 50% r.h	20 – 40 minutes	
Maximum extension	+400%	
Peel adhesion (clean aluminium)	23ppi/100% CF 1.6 N/mm2	
Lap shear (DIN 53283/ASTM D1002)	1.9MPa (N/sq.mm)	
Hardness shore 'A'	25 (+/- 5)	
Elastic recovery	> 80%	
ISO11600 F Class	25LM	
Shear strength	1.44 N/mm2	
Application temperature	5°C to 35°C	
Service temperature	-40°C to 150°C	

JOINT APPLICATION

Substrates to be clean of oil, flaky or incompatible paint, dirt, cement dust, contaminants and old sealant.

Mask joint edges if a perfect finish is required, and remove masking before sealant has skinned. Insert PEF backing rod into the joint to ensure correct depth of sealant and to prevent 3-sided adhesion. Joint width to depth ration should be approx. 2:1 i.e for a 20mm wide joint depth should be 10–12mm.

Extrude sealant in a consistent bead, ensuring the sealant makes full contact with the sides of the joint by tooling it firmly into the gap, which ensures good adhesion. Finish joint with smoothing liquid to obtain a smooth even surface.

Joint Width (mm)	Joint Depth (mm)	Metres of joint per 600ml (appx)
5	5	22
10	7	8
15	8	4.5
20	10	2.7
30	15	1.3

PRIMING

Priming is not generally needed, as Sabre MS has excellent adhesion to most construction materials. Critical applications such as multi-story buildings or exposed areas should be primed for optimal adhesion and durability.

Prime porous concrete, AAC & timber with Sabre Primer P – leave to flash off for 30 min.

Powder-coats & metals will require a light abrasion then be wiped with Surface Activator and left to flash off – 15– 20 mins.

PAINTING

SABRE SEAL MS will accept most water based paints – test for compatibility.

For best paint bond, apply promptly after sealant cure. Moving joints should not normally be painted as sealant will be more flexible than the paint coating and cause crazing of the painted joint surface.

SYDNEY	M
100 Silverwater Road,	C
Silverwater, NSW	C
(02) 9098 8244	\otimes

IELBOURNE (03) 8657 5507 sales@maxilam.com.au www.maxilam.com NZ

35-39 Tiro Tiro Road, Levin, 5510 (06)366 0007 () (06) 368 0766 () sales@maxilam.co.nz () www.maxilam.com

Sabre.<mark>Seal</mark>



IMPORTANT

- X Not for aquarium use or full submersion
- X Not for structural glazing
- X Do not use on surfaces that may bleed oil or plasticizers
- X High UV exposure may cause some discolouration of sealants, however joint integrity is not compromised.

PACKAGING & SHELF LIFE

Available colours: • White • Grey • Black. Packaging size: Cartridge 300ml (carton of 12 cartridges). Foil packs 600ml (carton contains 20 foil packs). Shelf life is 12 months unopened, in cool, dry conditions at temperatures between 5°C and 25°C. The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired. Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product. Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions. The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.

PRECAUTIONS

SABRE SEAL MS is non-hazardous but can cause irritation. Use with adequate ventilation. Vapour inhalation during cure may cause slight eye and/or throat irritation.

Enclosed space use requires a nose / mouth organic vapour respirator.

Wear PVC or latex gloves to prevent skin drying / irritation or contamination.

Wear safety glasses if eyes may be contacted.

Use reasonable care, as with all chemicals.

 SYDNEY
 MELBOURNE
 NZ

 100 Silverwater Road,
 (S) (03) 8657 5507
 35-39 Tiro Tiro Road, Levin, 5510

 Silverwater, NSW
 (S) sales@maxilam.com.au
 (S) (06) 366 0007 (B) (06) 368 0766

 (S) (02) 9098 8244
 (S) www.maxilam.com
 (S) sales@maxilam.con.z)

Sabre.Seal